



MODULE “FAULT FINDING HARDWARE”

SKILL 19 – INDUSTRIAL CONTROL

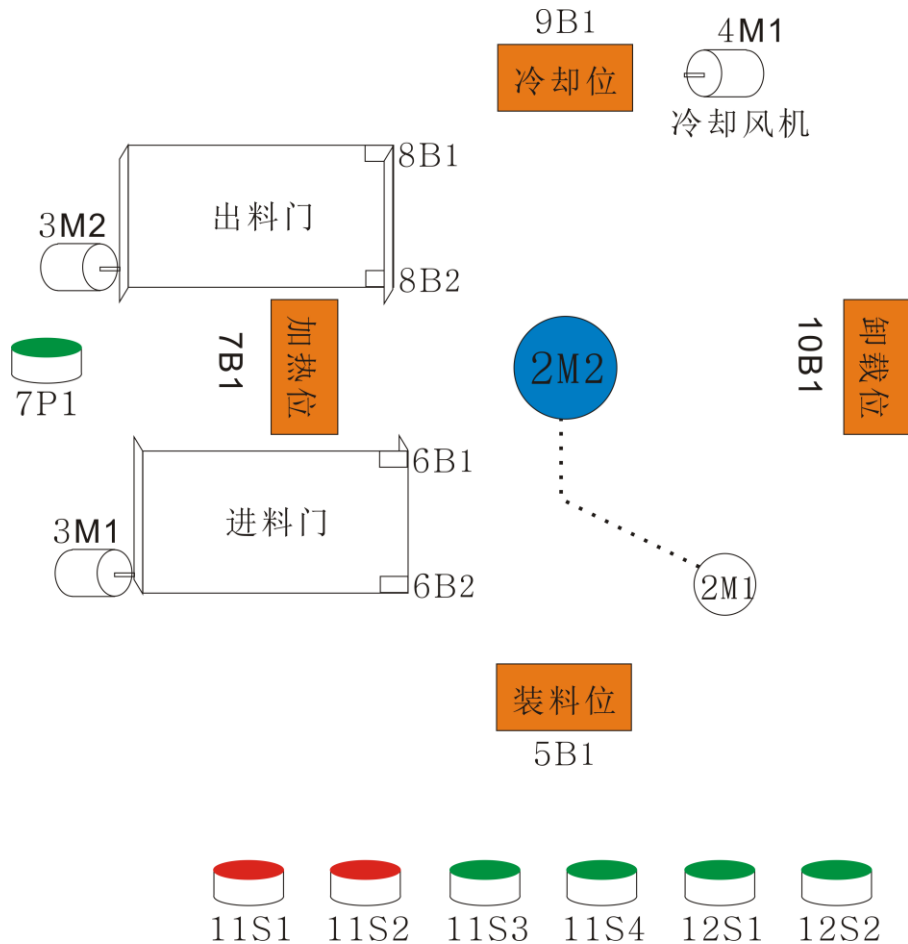
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Country Code: _____

Country Code Experts: _____



系统功能示意图



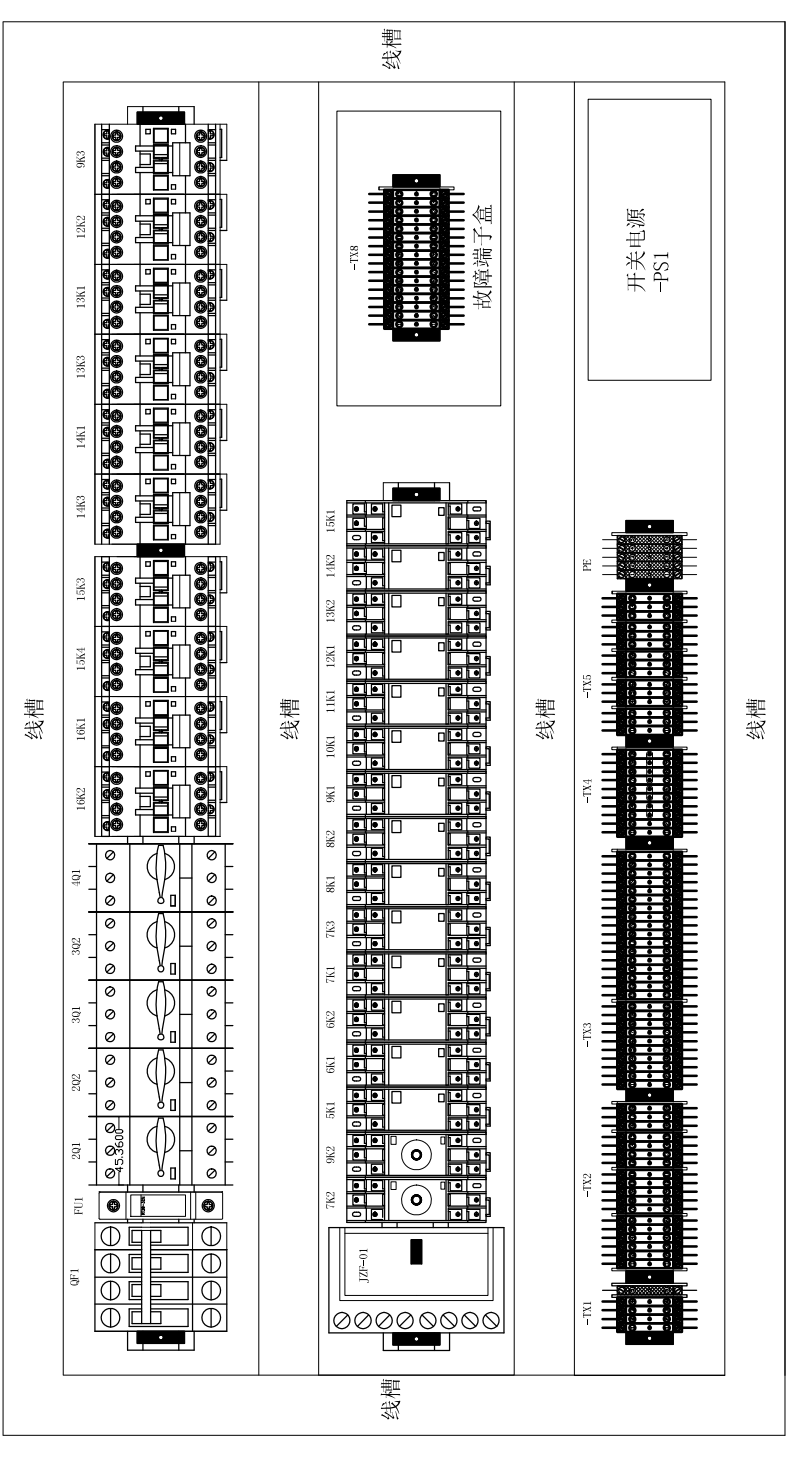
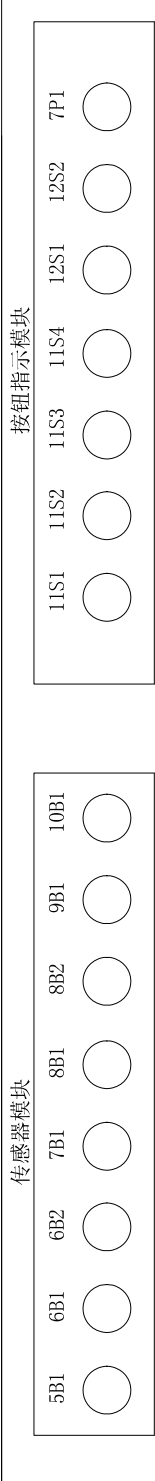
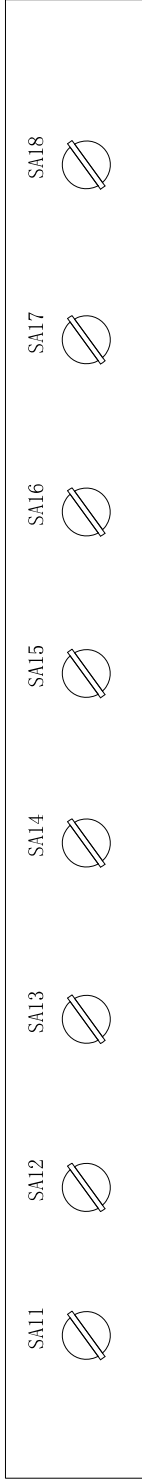
控制运动要求

手动控制转臂到装料位，系统启动（启动后 2M1 会一直自转，直到冷却结束），加热室进料门在电机 3M1 拖动打开，开到位（6B1）以后，转臂由装料位（5B1 点）到加热位（7B1 点）开始加热。转臂到加热位以后，进料门关闭（到位 6B2）。

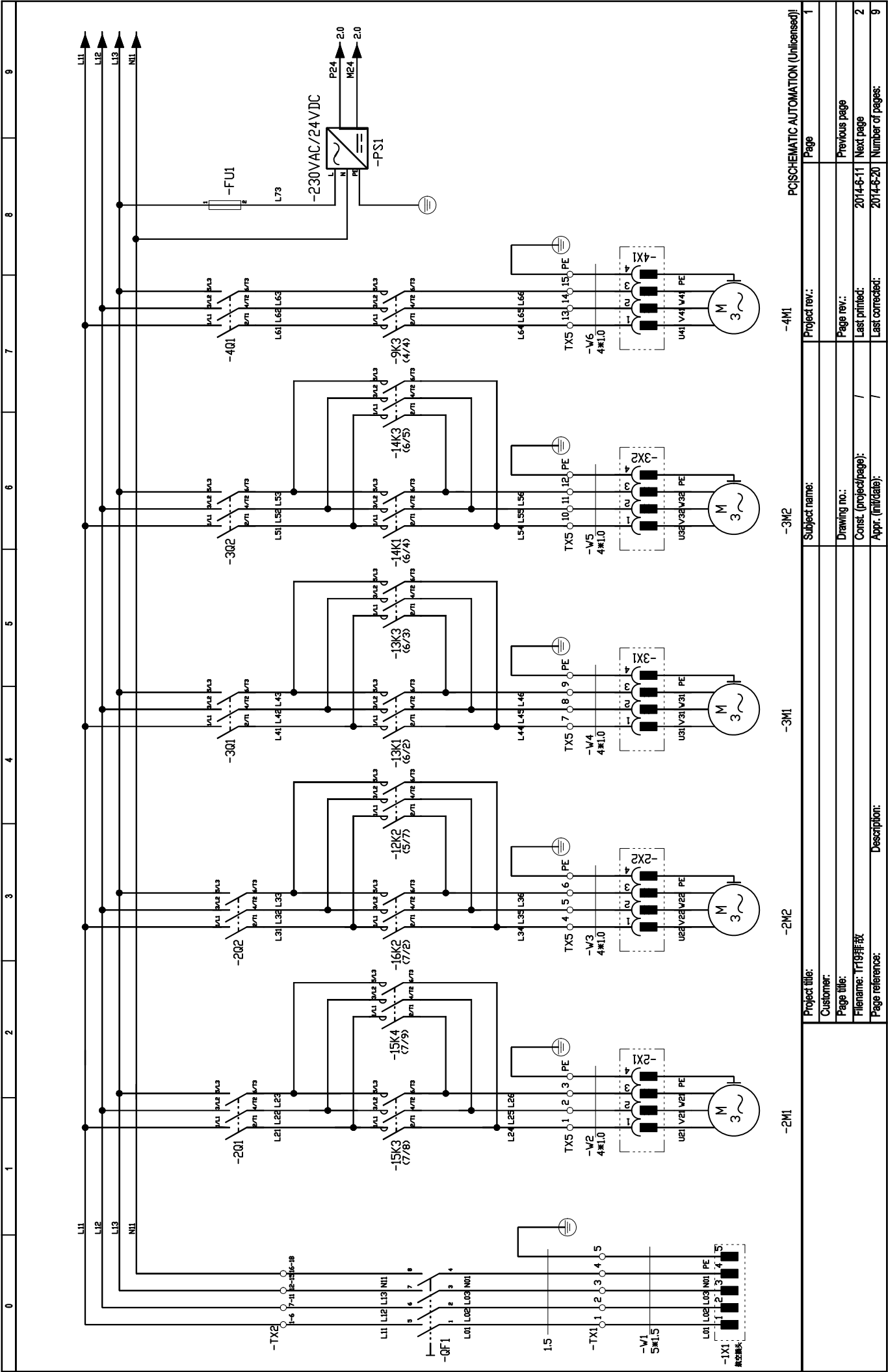
加热时间到以后，出料门在电机 3M2 的拖动下打开（到位 8B1），转臂由加热位到冷却位（9B1），出料门在电机 3M2 的拖动下关闭（到位 8B2）。

在冷却位风冷电机（4M1）开始冷却，时间到以后，转臂由冷却位到卸载位。

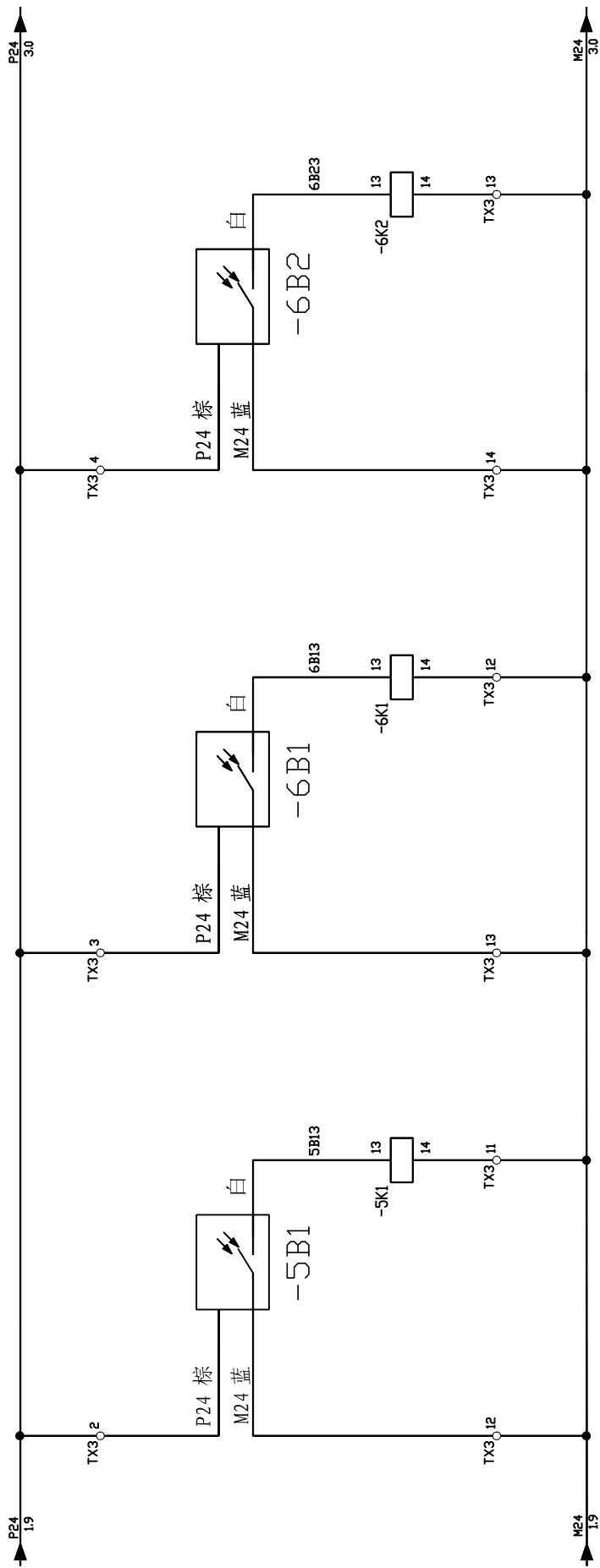
卸料结束，手动将转臂由卸料位转到装料位



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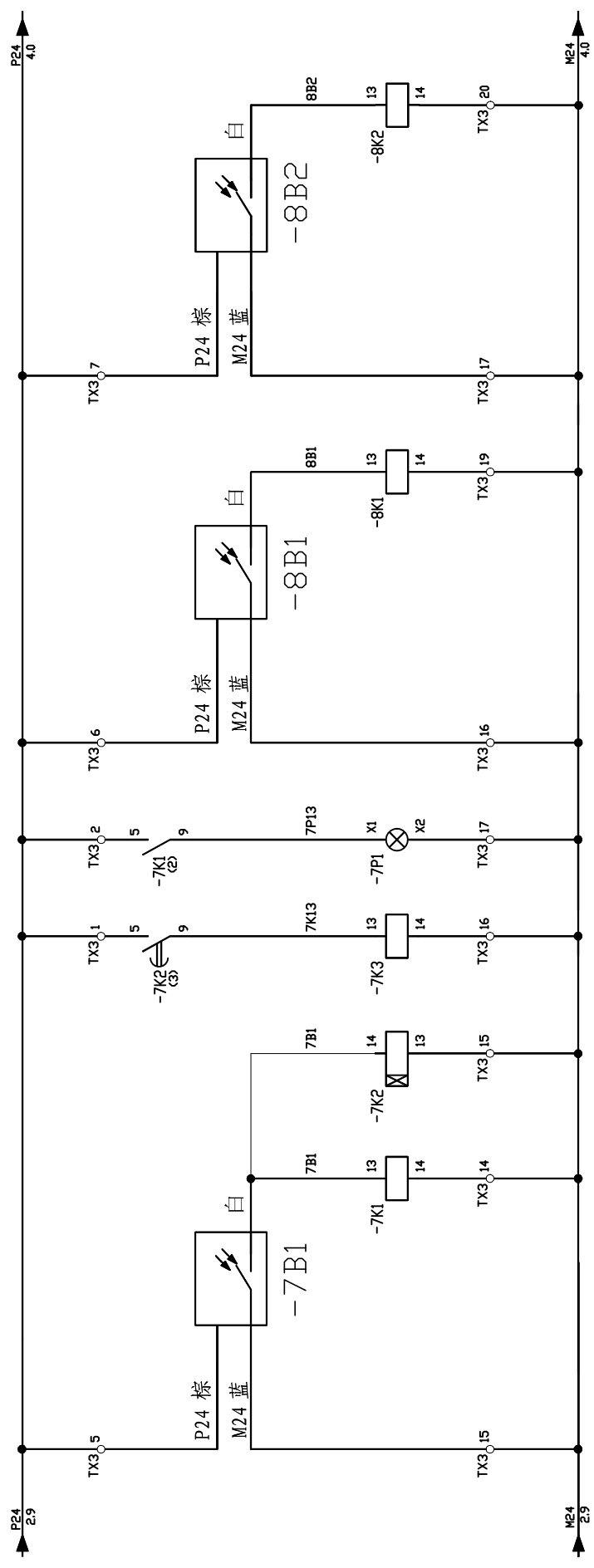


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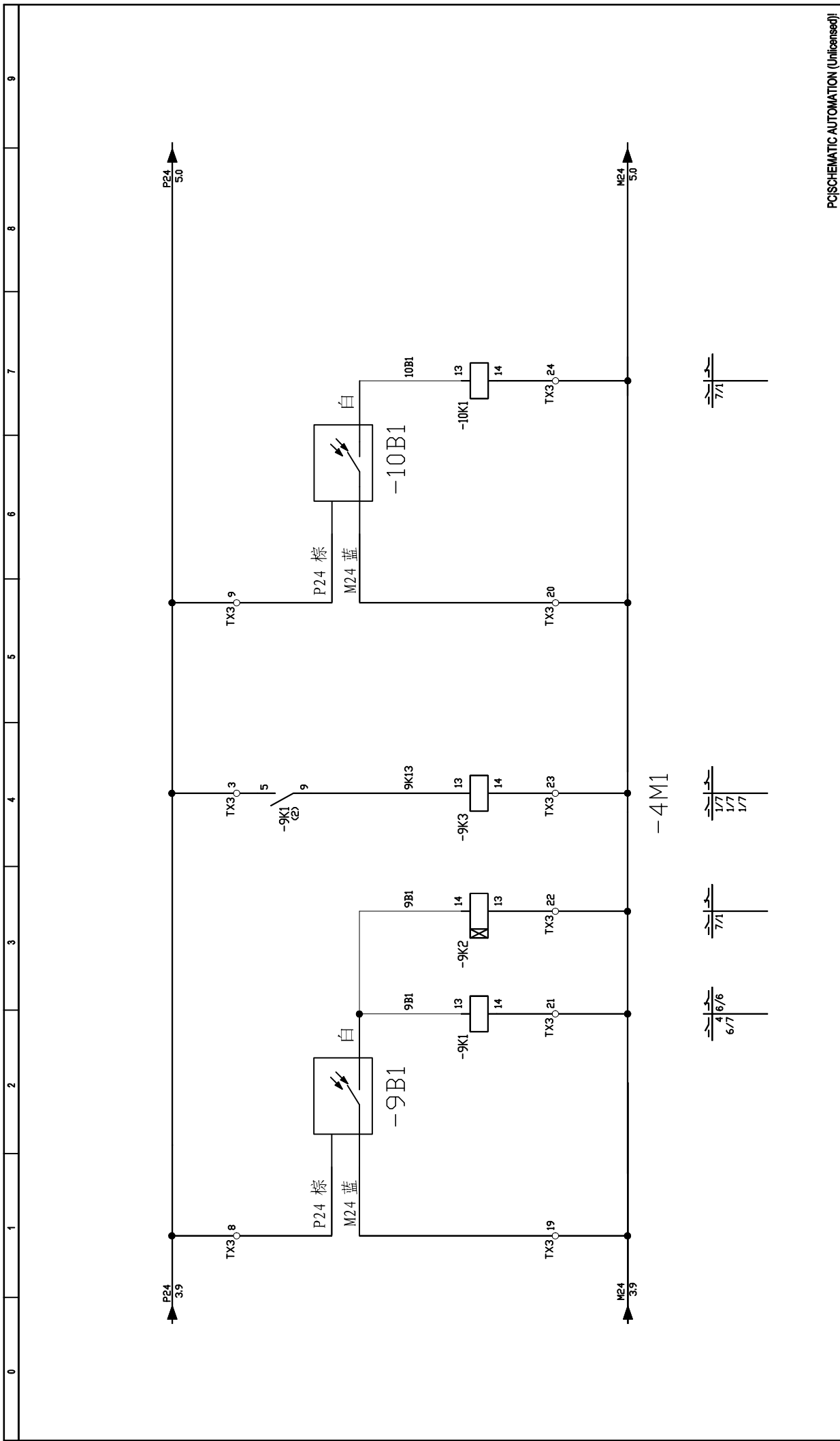
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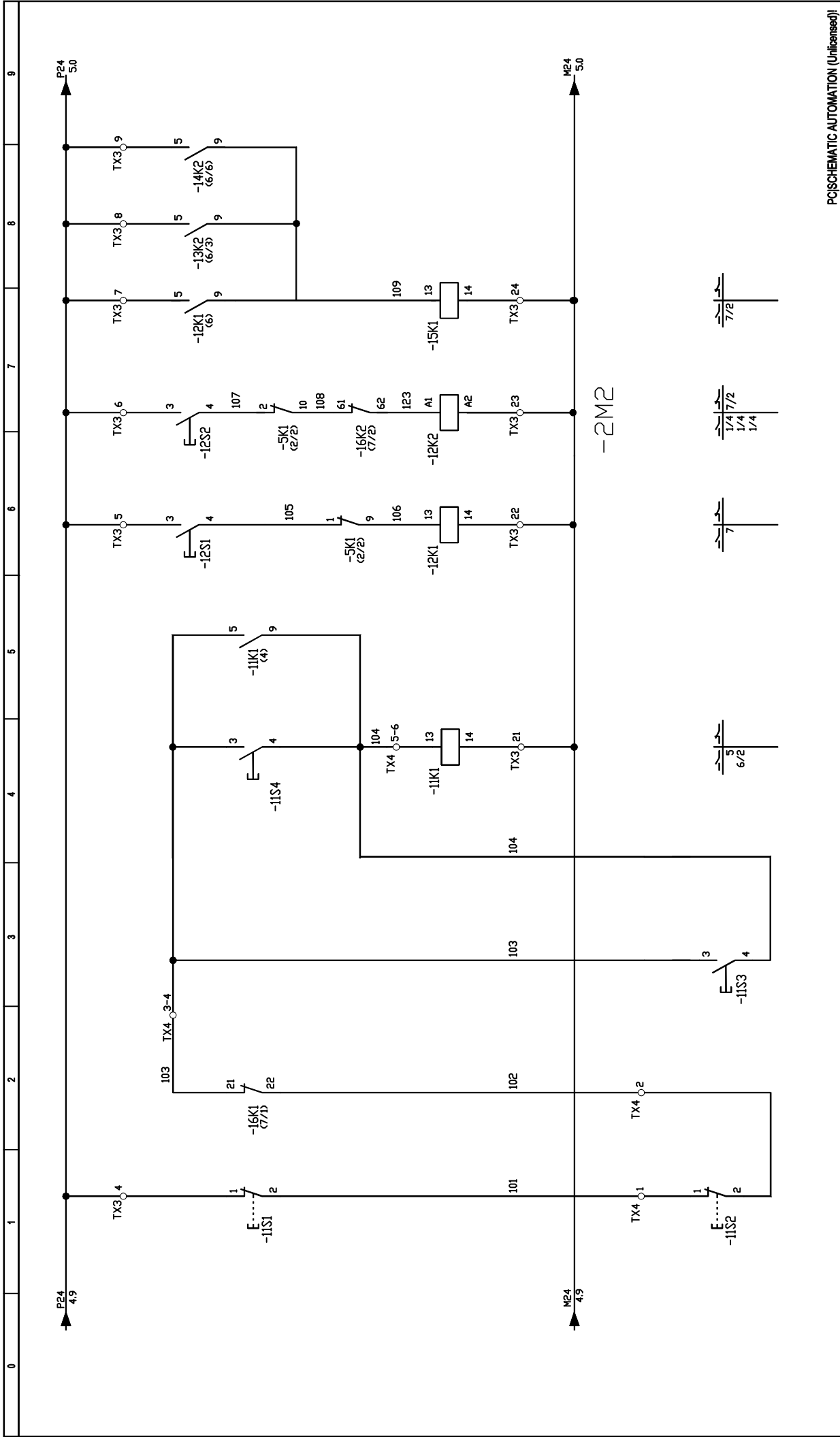
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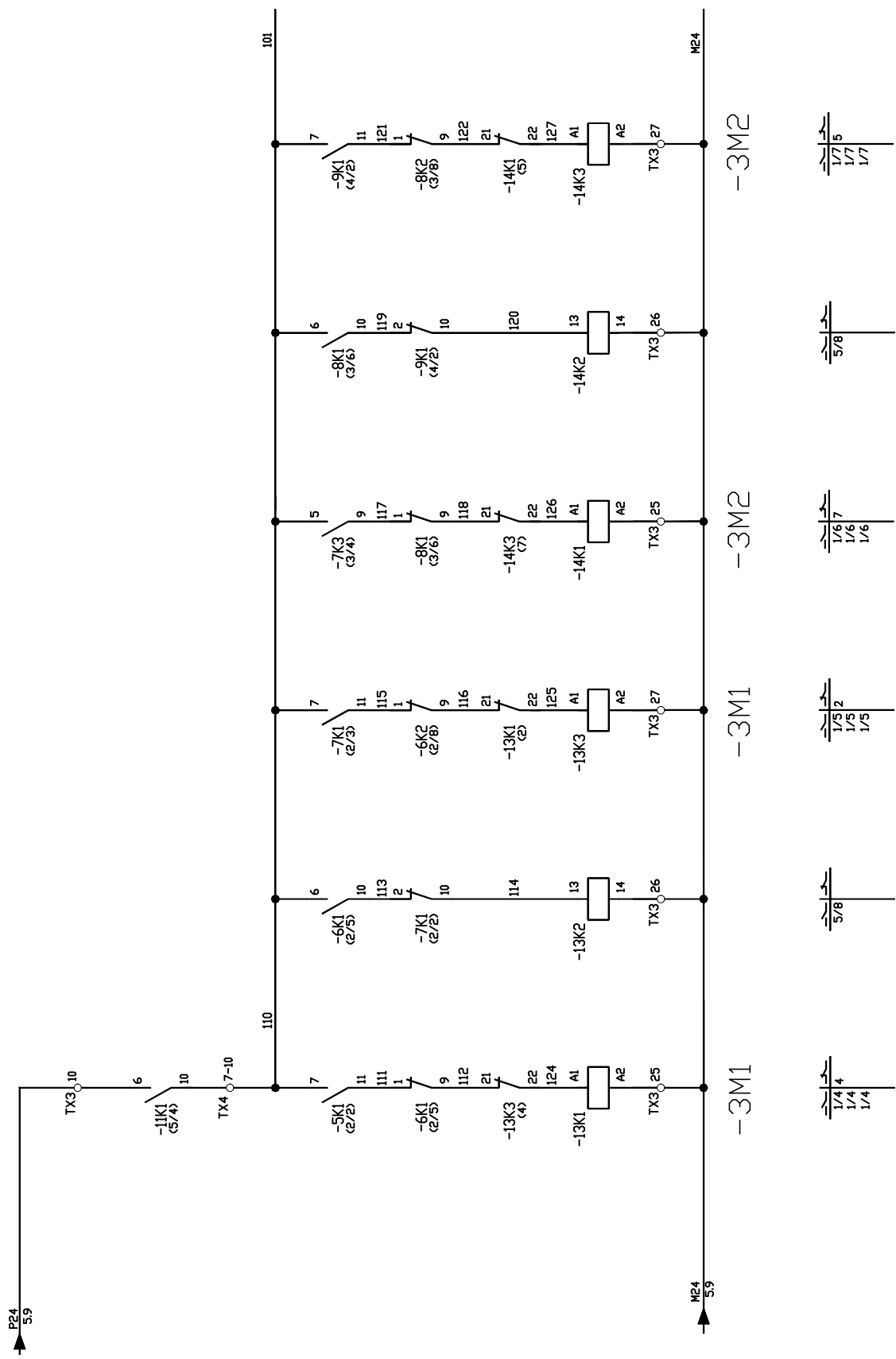
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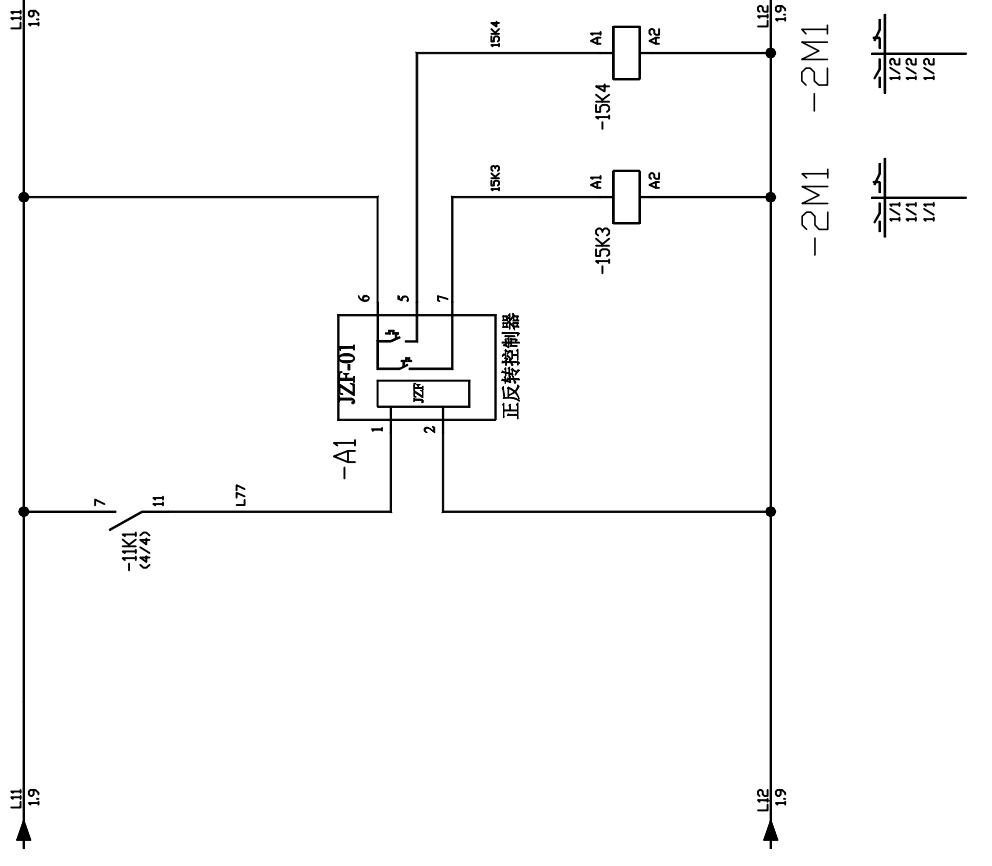
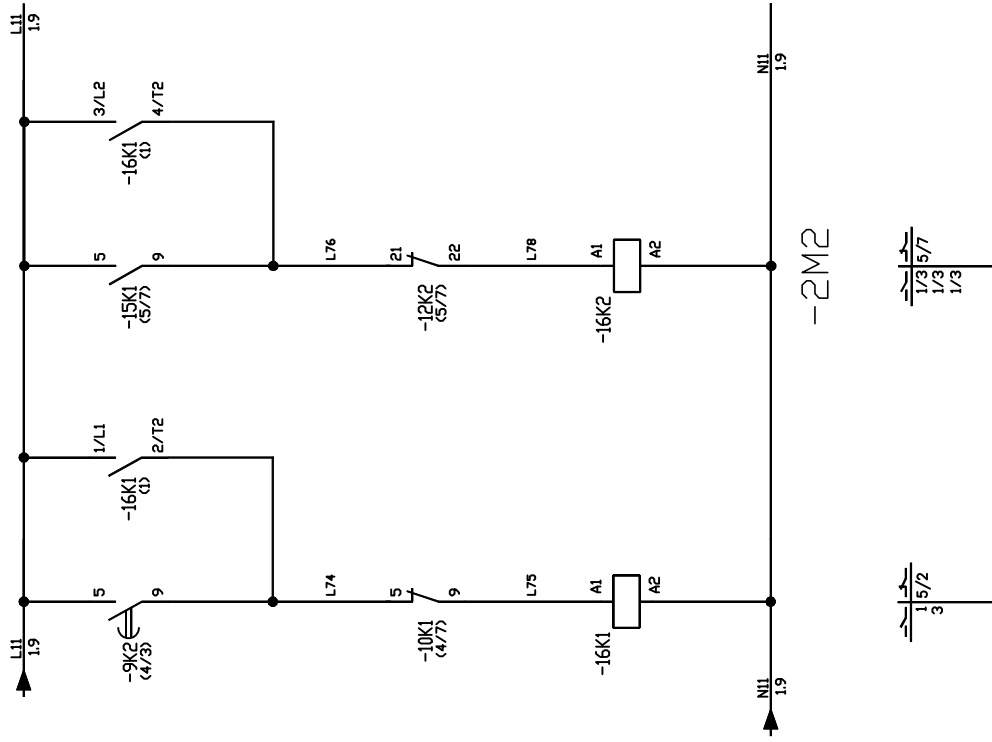
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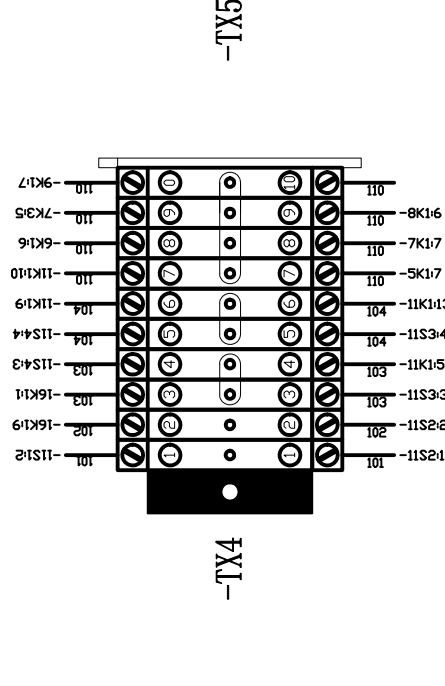
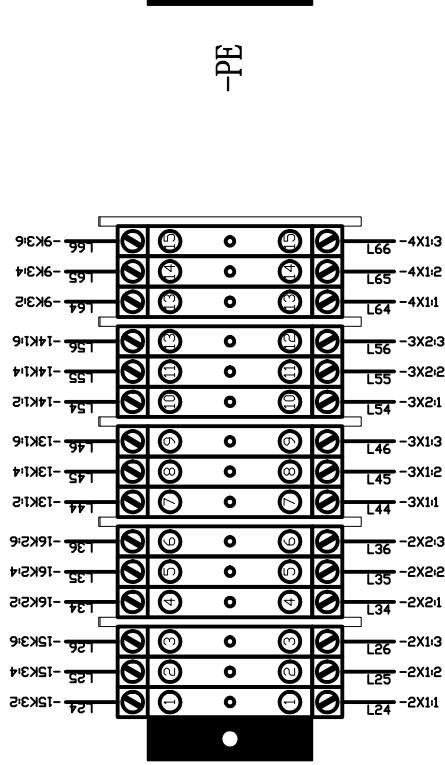
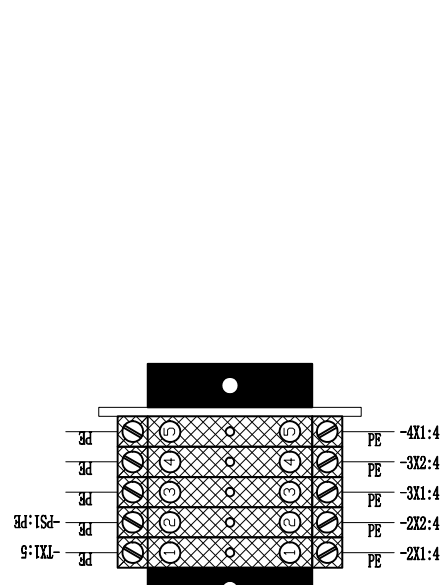
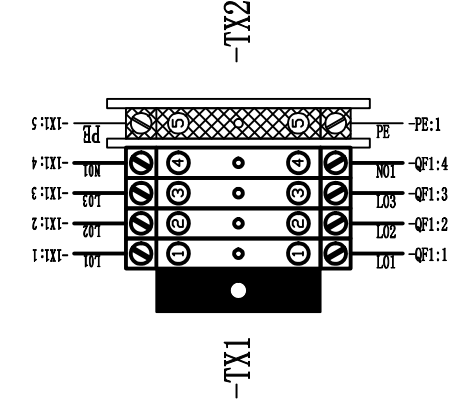
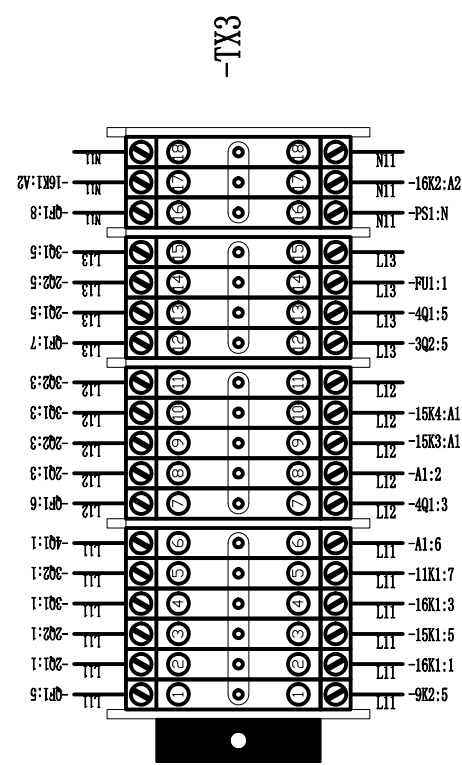
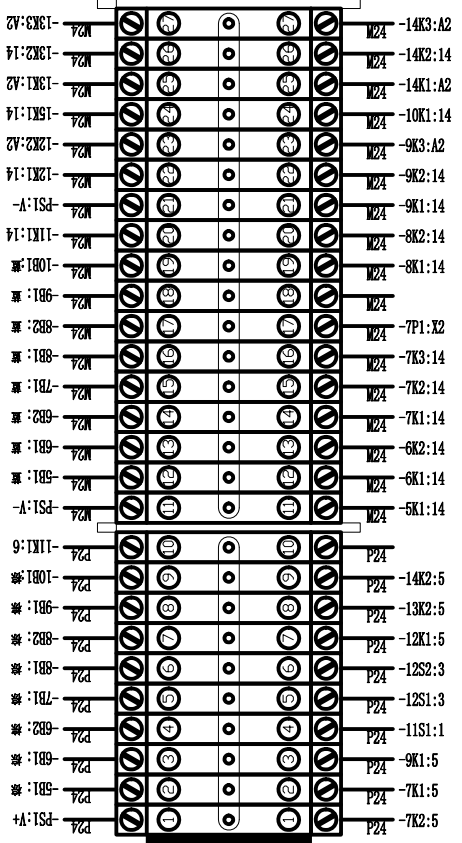
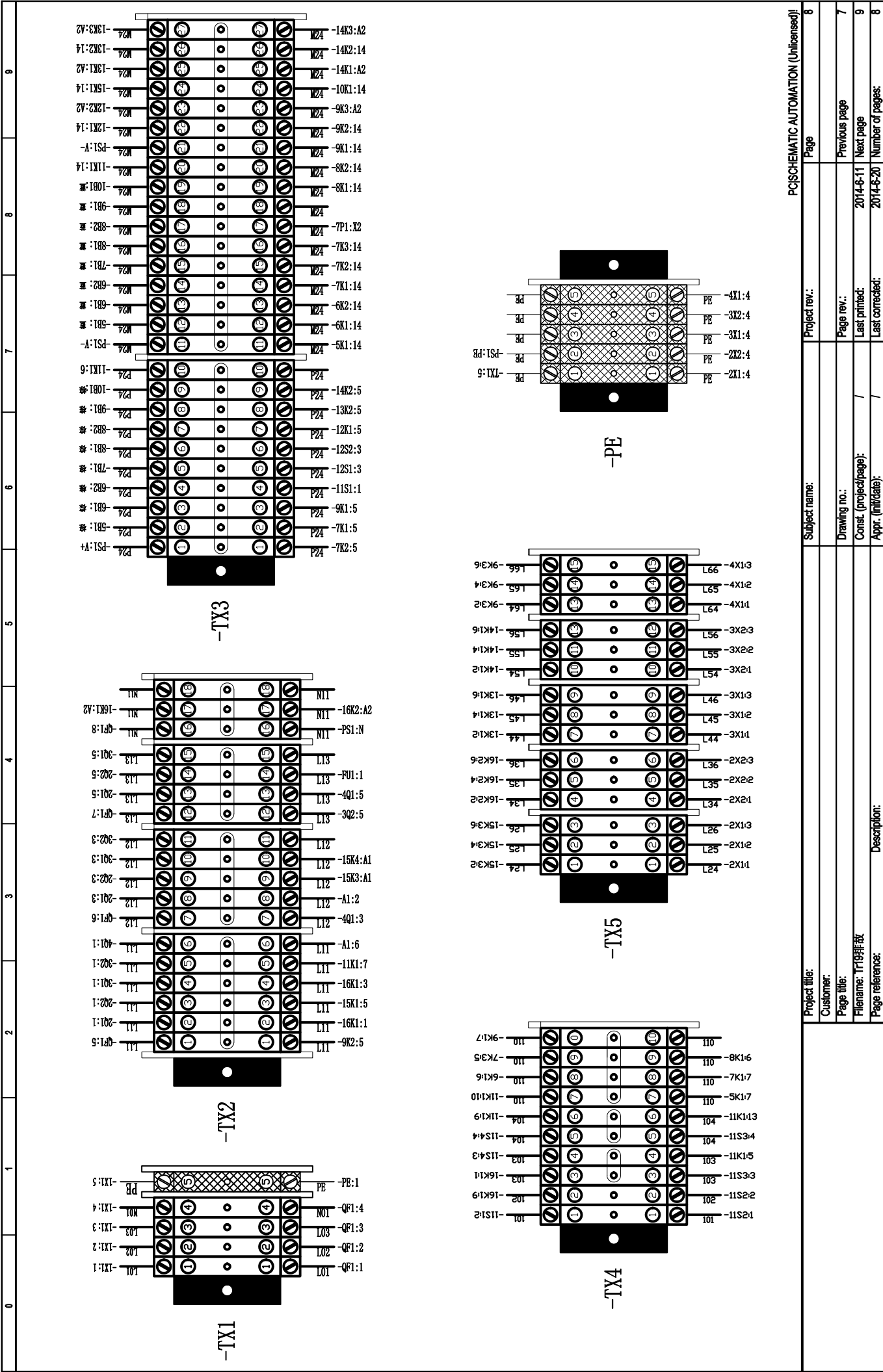


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